

FIG. 1

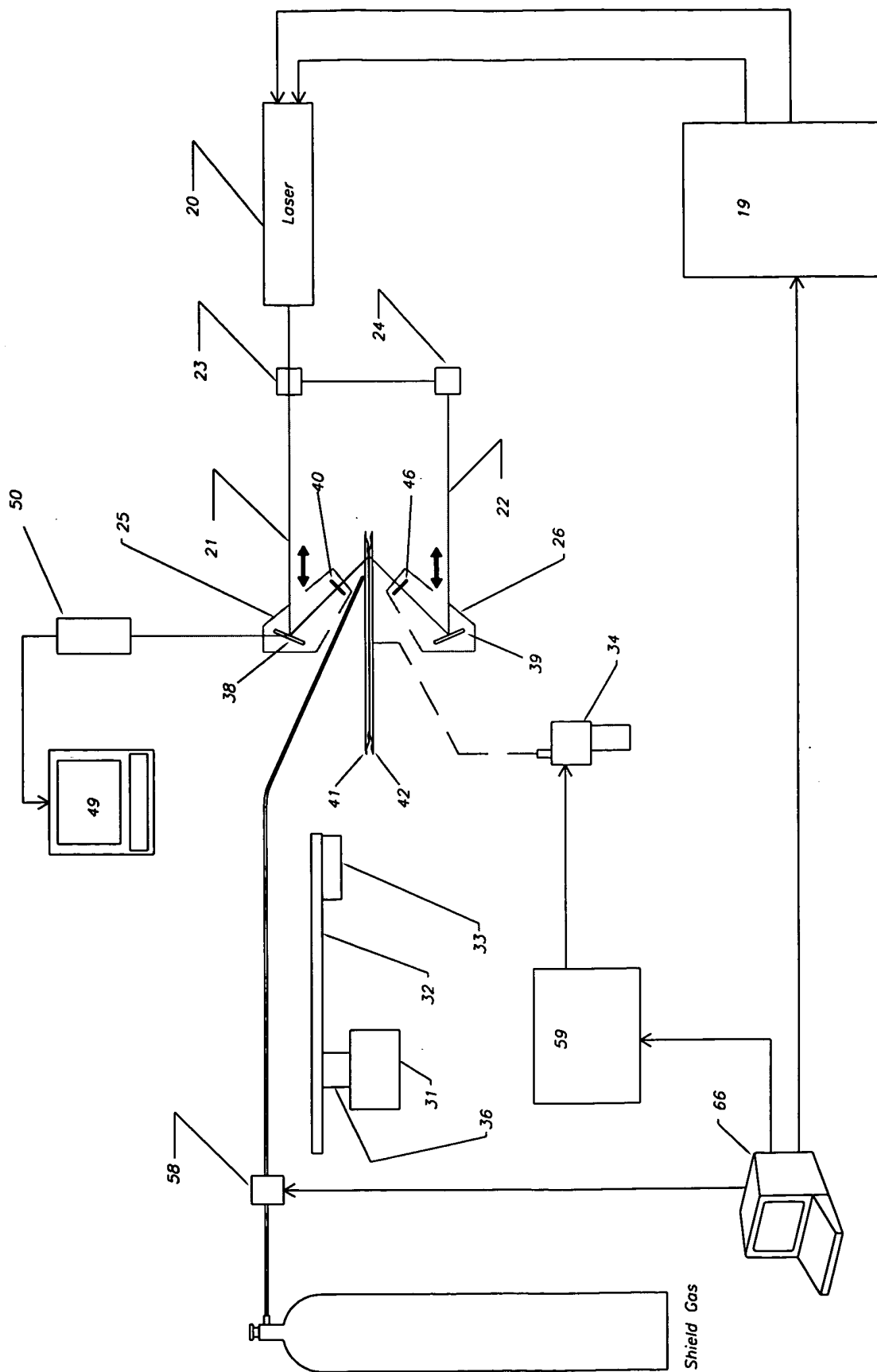


FIG 2

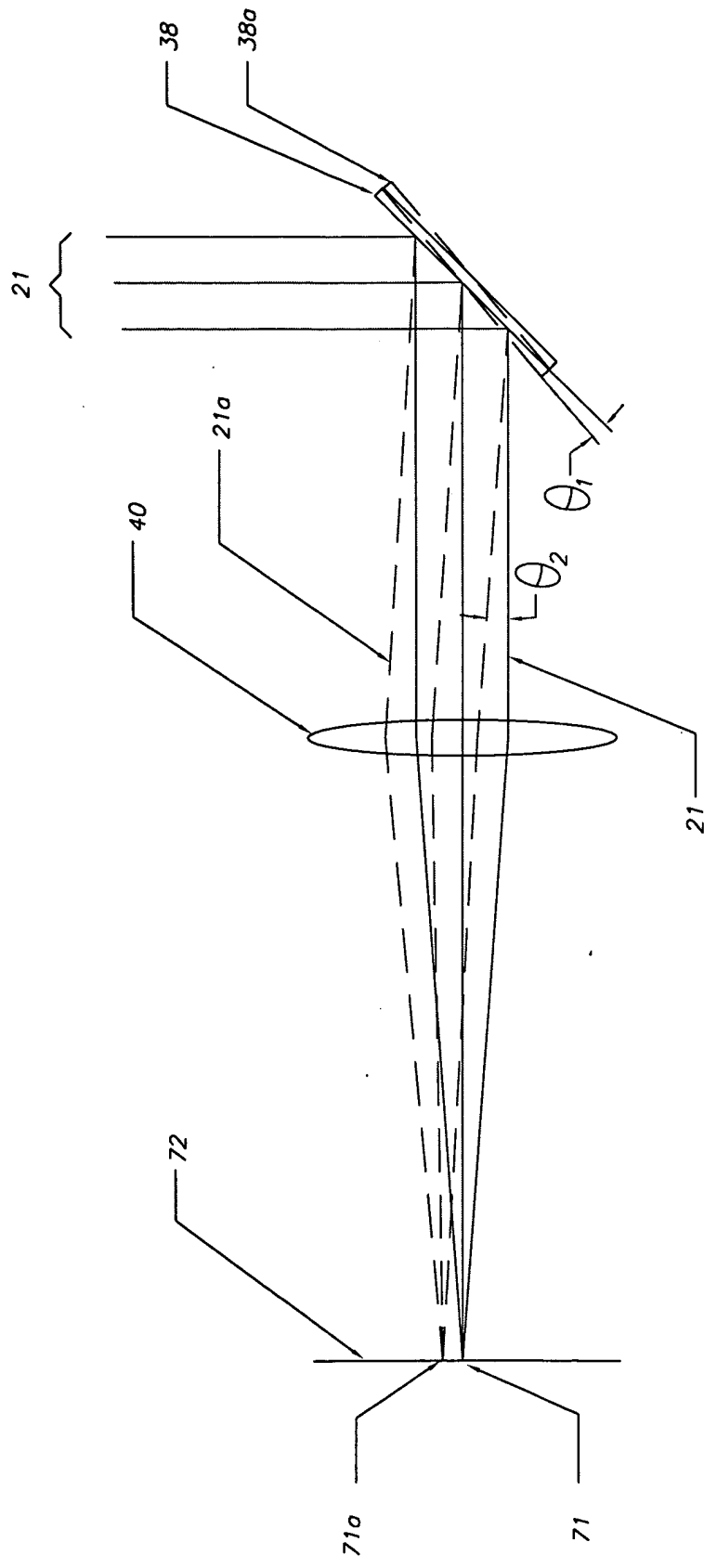


FIG 3

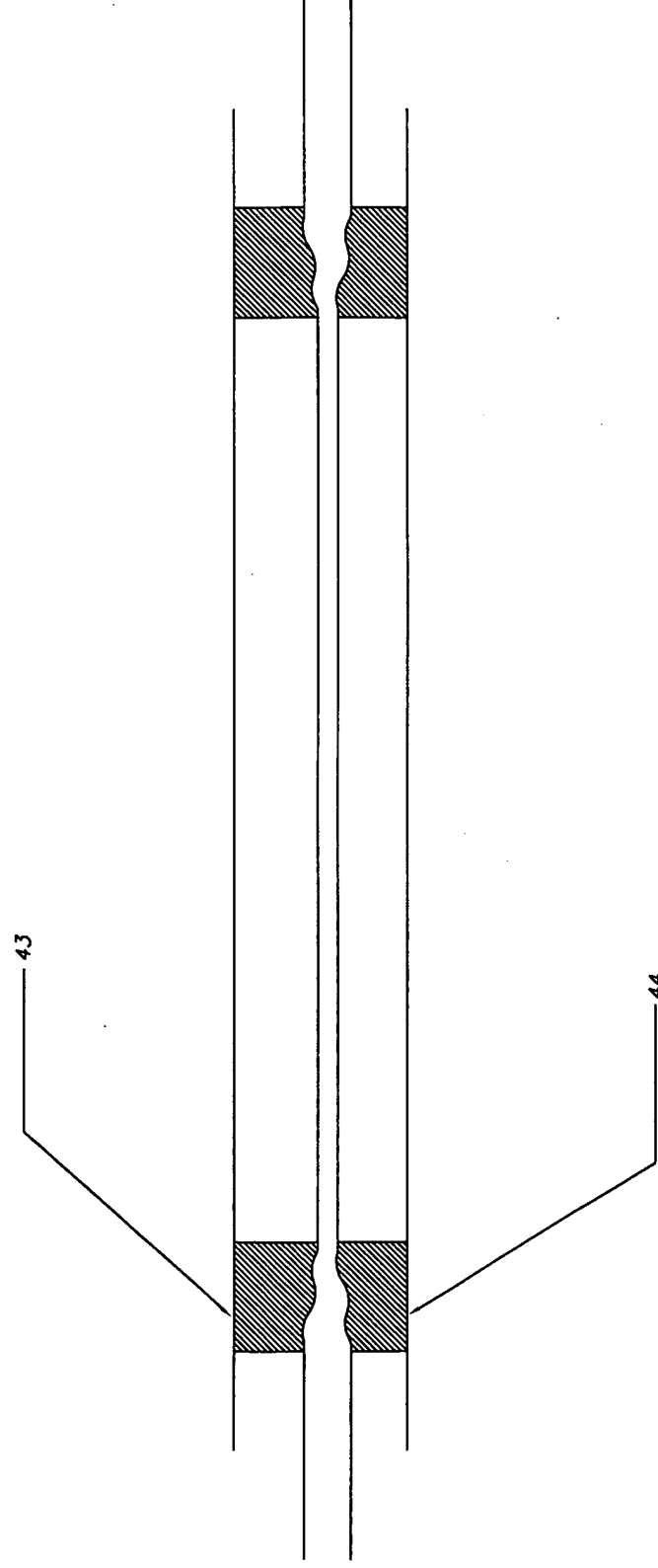


FIG 4

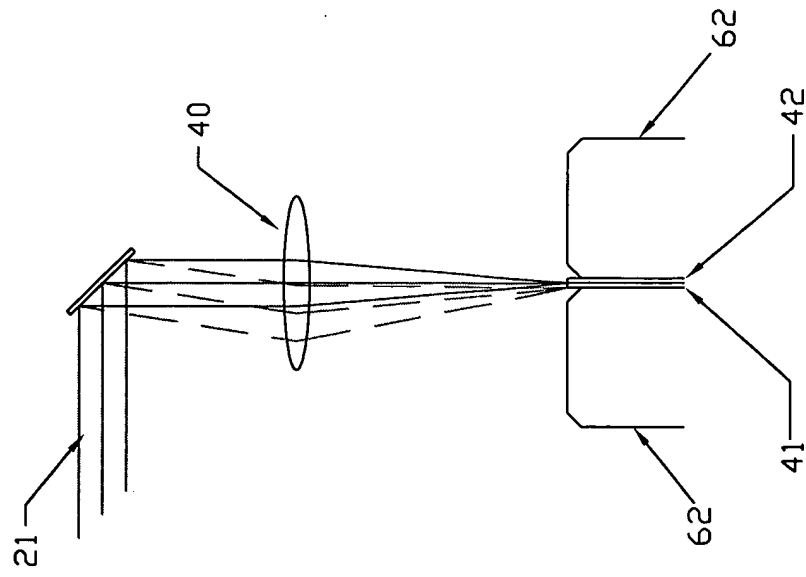


FIG 5A

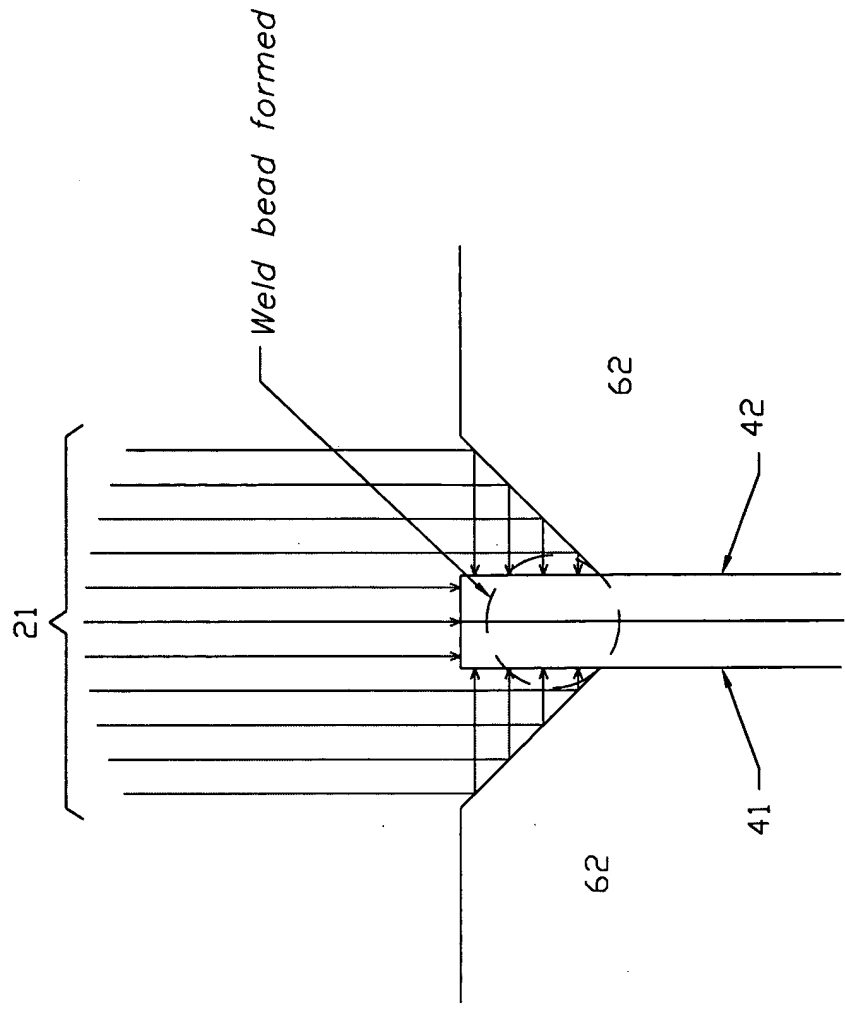


Fig 5B

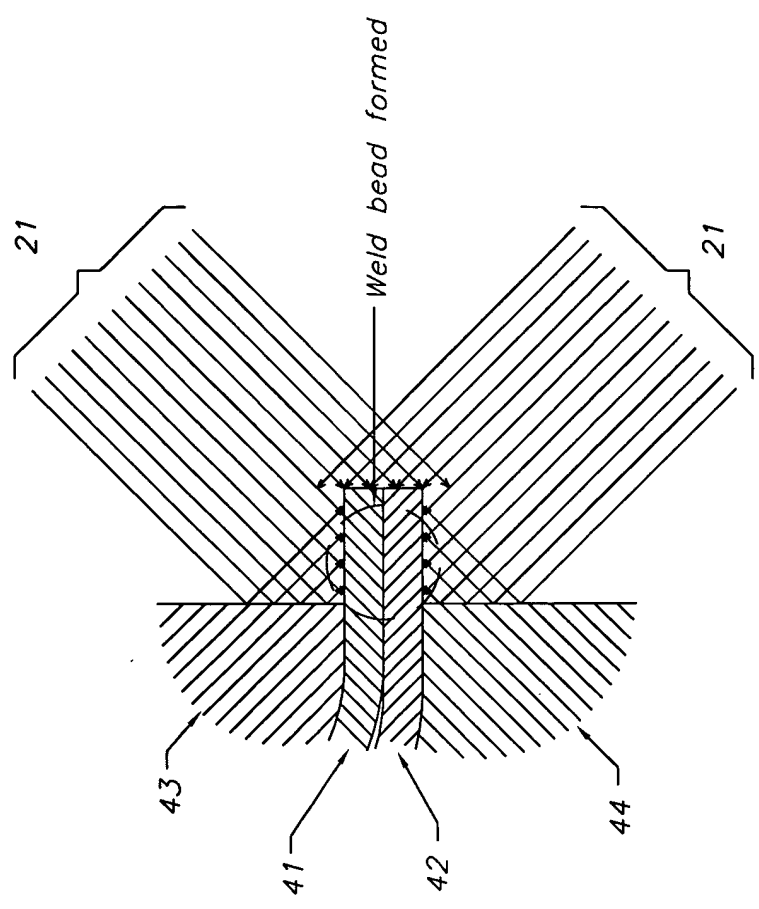


FIG. 6A

FIG. 6B

FIG. 7A

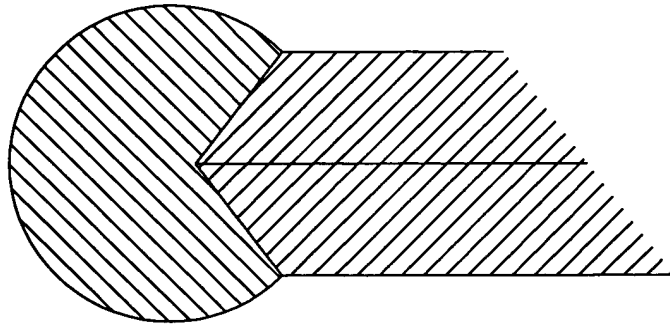


Fig. 7A

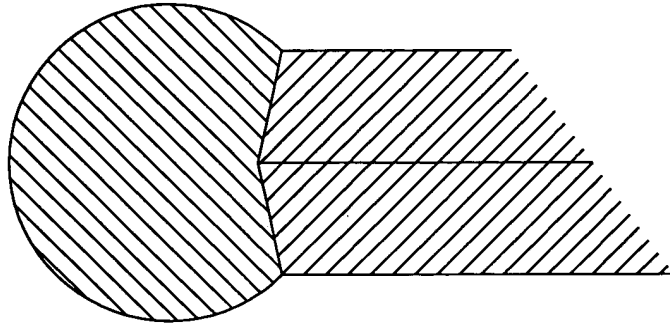


Fig. 7B

FIG. 8

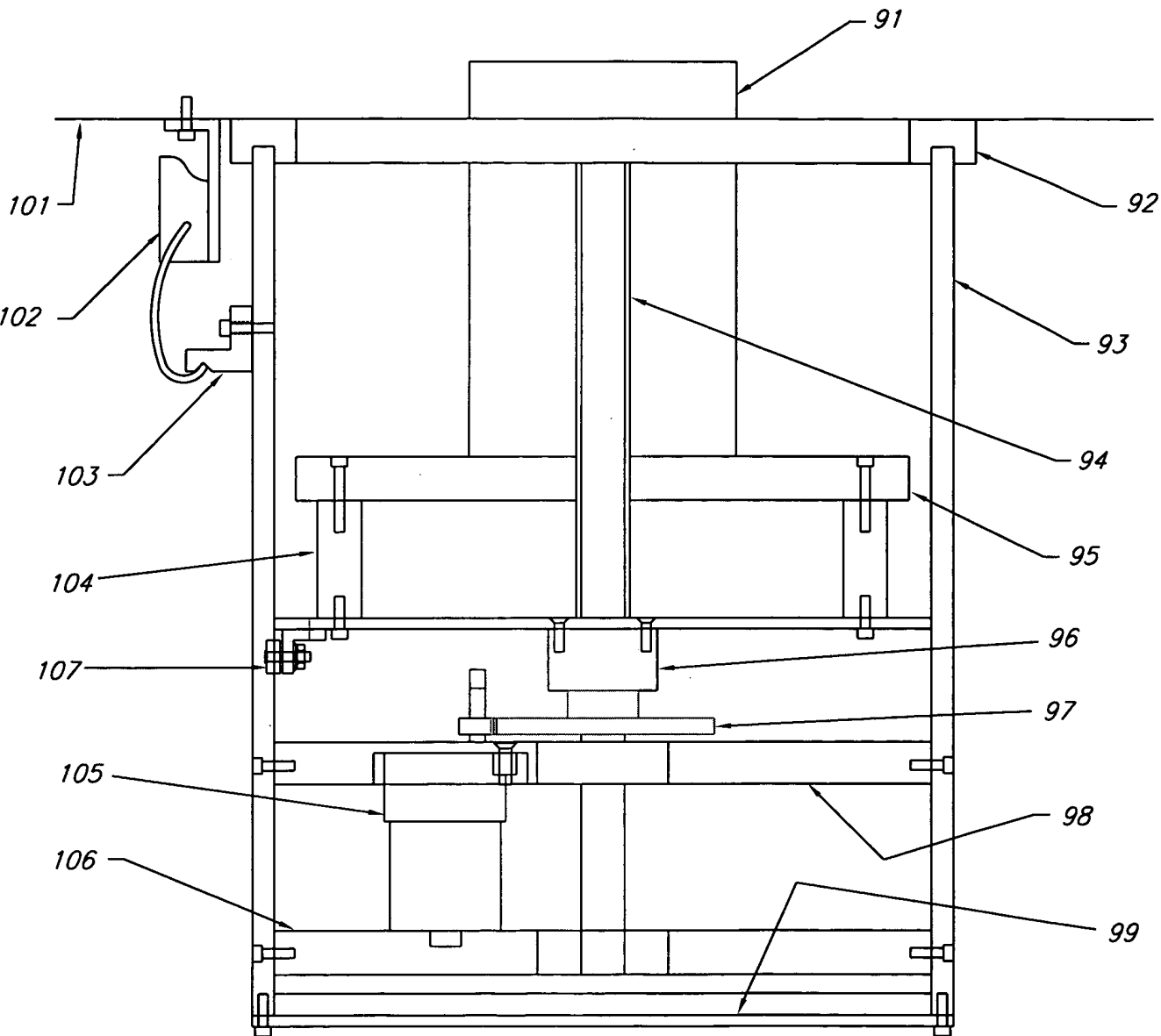


Fig. 8

FIG. 9B

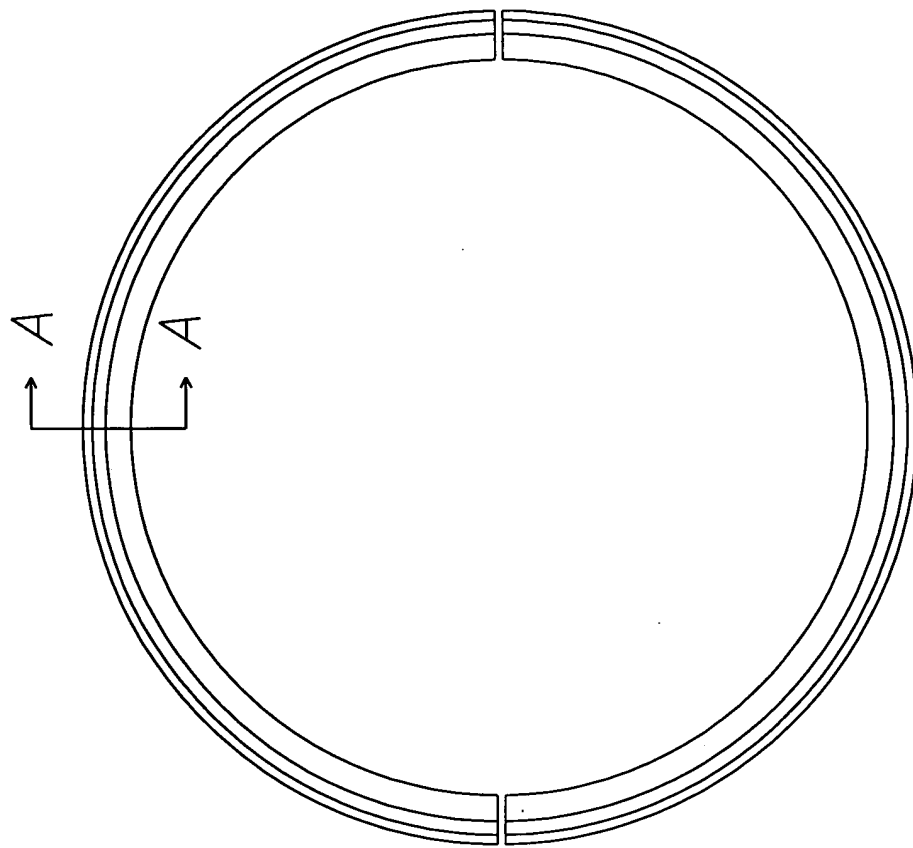
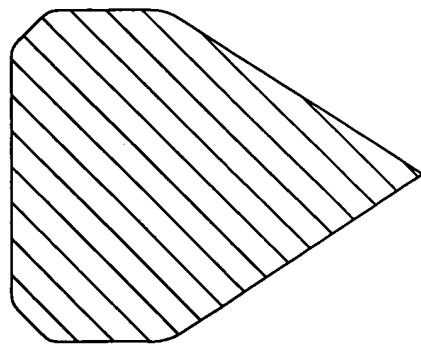


FIG. 9B



Section A-A

FIG. 9A

FIG. 10

*Molten beads may not run together,
forming incomplete weld*

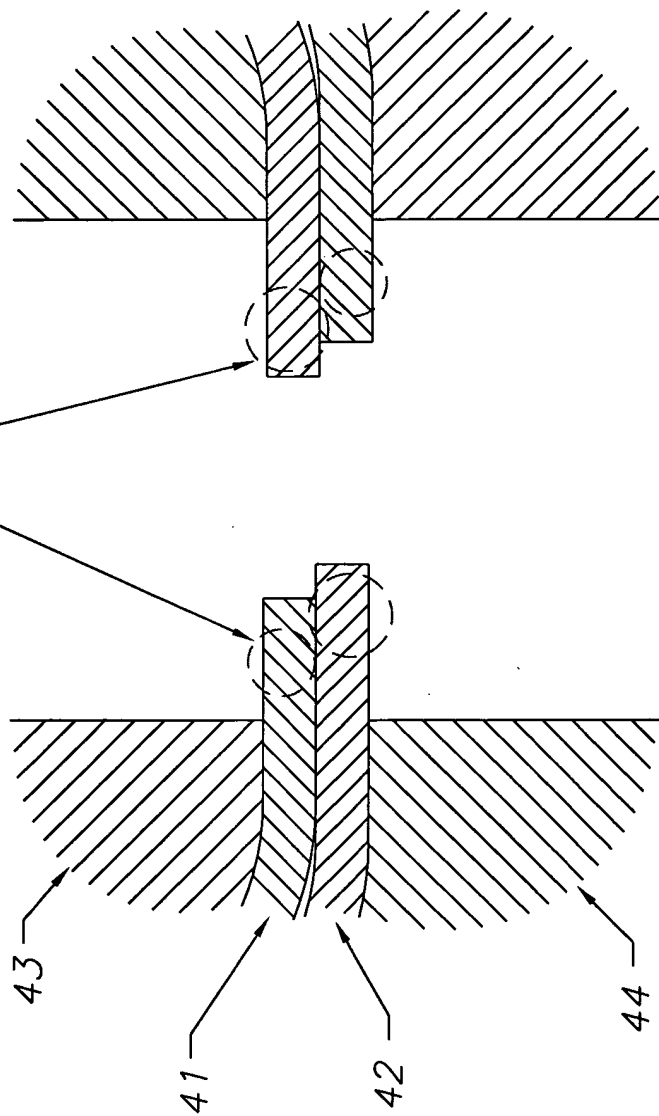


FIG 10

